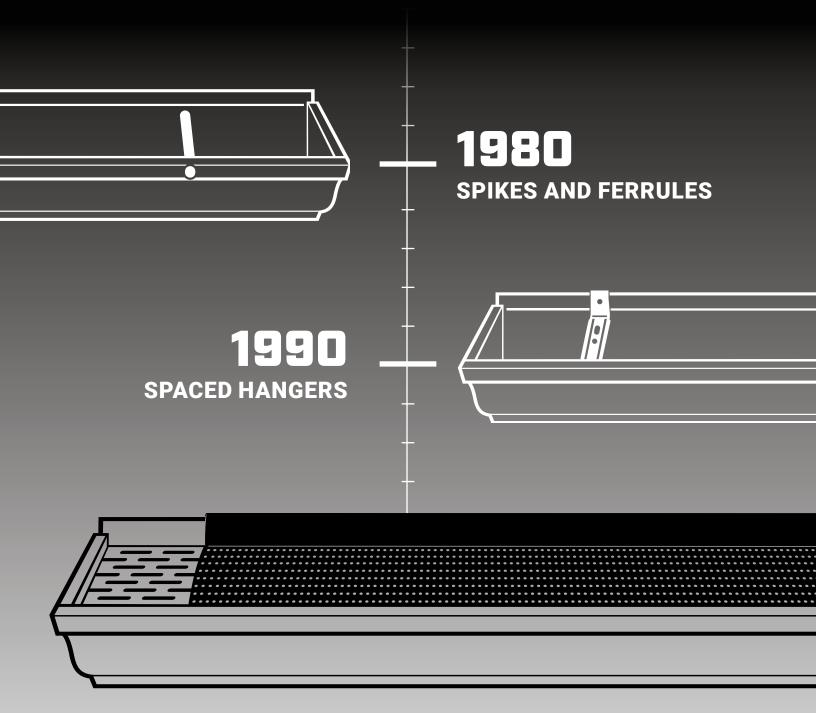


GUTTER HANGERS AND GUARDS PRODUCT GUIDE



FASTENING SYSTEMS OVER THE YEARS



TODAY

CONTINUOUS HANGERS™

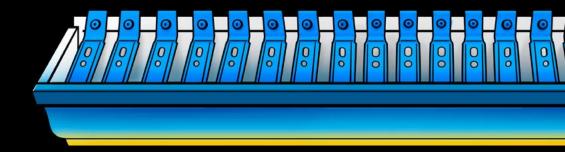
The Continuous Hanger[™] is the only fastening system that ensures gutters remain strong and rigid along their entire length. It eliminates the weaknesses that other systems generate between nails and spaced hangers.

CONTINUOUS HANGERS™: EXPLAINED

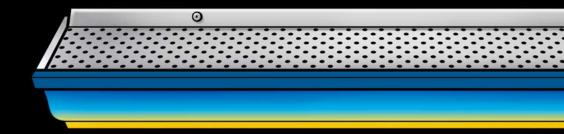
Rain gutters are commonly installed with spaced hangers that cause weak spots on the gutter between each hanger.



To avoid weak spots, hundreds of hangers would need to be added, but this is not a very efficient practice.



With a **Continuous Hanger™**, the rain gutters are reinforced along their entire length.



GUTTER SYSTEMS COMPARISON





Sturdiness

Drainage

Spaced hangers



Leave weak spots between hanger or nails

Limited drainage, as it could potentially clog

t*rex*

Continuous Hanger™



Supports 250 lb (113 kg) per linear foot

Drains 29.7" (754 mm) per hour per linear foot

hover.

Floating Continuous Hanger™

hover. provides extra strength for gutters that are 30 feet or longer

Drains 29.7" (754 mm) per hour per linear foot

double **& pro**®

Continuous Hanger™ with Built-In Gutter Guard Supports 425 lb (193 kg) per linear foot Drains 40.6" (1031 mm) per hour per linear foot

hover.pro

Floating Continuous Hanger™ with Built-In Gutter Guard

hover.pro provides extra strength for gutters that are 30 feet or longer

Drains 40.6" (1031 mm) per hour per linear foot









Clog-free protection

Warranty on sturdiness

Warranty on clog-free*

Thermal damage protection

No protection

No warranty

No warranty
*Requires yearly
maintenance (4 to 5 times)

Low

Keeps large debris out of gutters

Lifetime warranty on sturdiness

25-years prorated clog-free warranty
*May require 1 yearly maintenance

Good

Keeps large debris out of gutters

Lifetime warranty on sturdiness

25-years prorated clog-free warranty
*May require 1 yearly maintenance

Excellent

Keeps leaves and fine debris out of gutters including pine needles Lifetime warranty on sturdiness

Lifetime clog-free warranty even in coniferous areas *Maintenance only if needed Good

Keeps leaves and fine debris out of gutters including pine needles Lifetime warranty on sturdiness

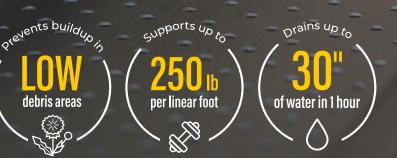
Lifetime clog-free warranty even in coniferous areas *Maintenance only if needed **Excellent**

THE ALU-REX PRODUCT HANGERS AT A GLANCE

INSTALLATION OF NEW GUTTERS

T-Rex® is a continuous fastening system for gutters. It mounts rain gutters solidly on houses, making them much sturdier and longer-lasting than those mounted with spikes and hangers spaced at intervals.

Hover™ is the improved continuous fastening system that allows gutters to be suspended instead of screwing through them using the patented Floating™ technology. It is compatible with hemmed-back gutters.





DoublePro® is a patented dual-action gutter protection system. This Continuous Hanger™ with built-in guard is designed to stand up to the worst weather conditions in North America and keep your gutters free of debris and ice year after year.

HoverPro[™] is the improved continuous fastening system with built-in guard that allows gutters to be suspended instead of screwing through them using the patented Floating[™] technology. It is compatible with hemmed-back gutters.







TOP 5 REASONS: TO CHOOSE ALU-REX



SAVING INSTALLATION TIME

Cutting labor costs or installing more jobs every day.



EASILY SELLS ON EVERY JOB

Half of your clients need a leaf guard, but 100% need the strongest hanger on the market.



COMPETITIVE PRICING + CUTTING EDGE TECHNOLOGY

Our range of products allows you to have a good, better, best strategy.



LIFETIME WARRANTY

The only gutter hanger offering a lifetime sturdiness warranty to your customers!



HOMEOWNER BENEFITS

Best product quality/price in the industry. A 2-in-1 product for homeowners:

DoublePro® & HoverPro™

†**♦° CONTINUOUS HANGER™**FOR RAIN GUTTERS





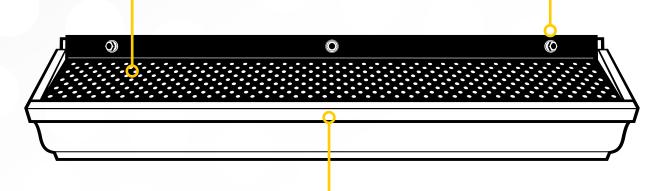
Sturdy Aluminum

Made from aluminum grade 3105 H24, with a sturdy 0.0175" thickness, our product guarantees remarkable strength. Count on its durability for top-notch performance in any setting.



Self-Sealing Screws

The hanger is installed with black Dracotized self-sealing screws, steel-made #10 - $1\frac{1}{2}$ " (38 mm) in size, with $\frac{1}{4}$ " (6.4 mm) hexagon heads and integrated rubber gaskets. It reinforces the gutter and reduces the risk of water seeping into the fascia. Screws are included with the product.





Unparalleled Strength

With the T-Rex® Continuous Hanger™, your rain gutters are reinforced from end to end, ensuring uniform support across the entire length with no weak points. It can hold 250 lb (113 kg) per linear foot.



WATCH THE QUICK STEPS OF AN INSTALLATION

See how it saves time, cuts costs, and lets you sell more jobs.

WATCH PRODUCT VIDEO





M-5200 B95 CARBON BLACK



Aluminum Carbon Black backer 300 screws included Length: 7.5' Thickness: 0.017"



48 pcs per ctn 360' per ctn Ctn: 90" x 11" x 8" 56 lb 20 ctns per skid (7,200') Skid: 92" x 45" 1,120 lb



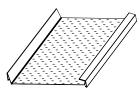
M-5200 MILL



Aluminum Gold backer 300 screws included Length: 7.5' Thickness: 0.017"



48 pcs per ctn 360' per ctn Ctn: 90" x 11" x 8" 56 lb 20 ctns per skid (7,200') Skid: 92" x 45" 1,120 lb



6"

M-6200 B95 CARBON BLACK



Aluminum Carbon Black backer 300 screws included Length: 7.5' Thickness: 0.017"



34 pcs per ctn 255' per ctn Ctn: 90" x 13" x 6" 48 lb 24 ctns per skid (6,120') Skid: 92" x 45" 1,152 lb

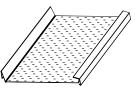


M-6200 MILL

Aluminum Gold backer 300 screws included Length: 7.5' Thickness: 0.017"



34 pcs per ctn 255' per ctn Ctn: 90" x 13" x 6" 48 lb 24 ctns per skid (6,120') Skid: 92" x 45" 1,152 lb





M-7200 B95 CARBON BLACK



Aluminum Carbon Black backer 200 screws included Length: 7.5' Thickness: 0.021"



24 pcs per ctn 180' per ctn Ctn: 90" x 13" x 8" 50 lb 20 ctns per skid (3,600') Skid: 92" x 45" 1,000 lb

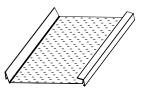


M-7200 MILL *

Aluminum Gold backer 200 screws included Length: 7.5' Thickness: 0.021"



24 pcs per ctn 180' per ctn Ctn: 90" x 13" x 8" 50 lb 20 ctns per skid (3,600') Skid: 92" x 45" 1,000 lb

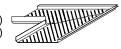


*Minimum order of 1 skid. Ask your Alu-Rex account manager or your distributor for more information.

ACCESSORIES

OUTSIDE CORNERS

- > Aluminum
- > Carbon Black or Mill finish
- > Thickness: 0.017"
- > 20 pieces per ctn
- OC-5200D B95 (5" BLACK)
- OC-6200D B95 (6" BLACK)
- · OC-5200D (5" MILL)
- · OC-6200D (6" MILL)



ACCESS PANELS

- > Easy way to access the gutter
- > 20 pieces per ctn
- · AP-5200 B95 (5" BLACK)
- AP-6200 B95 (6" BLACK)
- · AP-5200 (5" MILL)
- · AP-6200 (6" MILL)



BITS

- > 6" long
- > Head hex 1/4"
- > Magnetic



INSIDE CORNERS

- > Aluminum
- > Carbon Black or Mill finish
- > Thickness: 0.017"
- > 20 pieces per ctn
- > Includes 10 water diverters
- IC-5200D B95 (5" BLACK)
- IC-6200D B95 (6" BLACK)
- IC-5200D (5" MILL)
- IC-6200D (6" MILL)

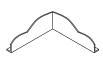
SCREWS

- > Black or mill head hex 1/4"
- > Neoprene washer
- > Dacrotized steel
- > Bag of 100 screws # 10 1-1/2 screw
- SCREW1011/2BK (BLACK)
- SCREW1011/2 (MILL)



WATER DIVERTERS

- > Included in inside corner boxes or 30 pieces per ctn
- > Thickness: 0.017"
- For M-5200 B95 (BLACK)
- For M-5200 (WHITE)



double pro®

CONTINUOUS HANGER™ WITH BUILT-IN GUTTER GUARD







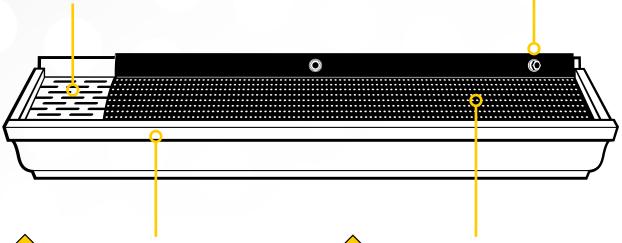
vortex™ TECHNOLOGY

With the vortexTM technology, the suction created by the two membranes makes it possible to drain three times more water than recorded in the heaviest storms.



roll@back™ TECHNOLOGY

This technology sends excess rainwater back into the gutter for truly high-volume drainage capabilities. No overflow, according to independent tests.





Unparalleled Strength

The DoublePro® Continuous Hanger™ reinforces the rain gutter from end to end, ensuring uniform support along its entire length without any weak points. With the capacity to withstand up to 425 lb (193 kg) per linear foot, it guarantees unmatched durability.



eclipse™ TECHNOLOGY

The offset holes of the eclipse[™] technology make it the perfect filter, allowing water to drain freely while blocking pine needles and leaves without ever getting clogged.



WATCH THE QUICK STEPS OF AN INSTALLATION

See how it saves time, cuts costs, and lets you sell more jobs.

WATCH PRODUCT VIDEO

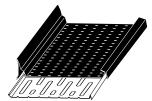




D-11500 CARBON BLACK

Aluminum Carbon Black and clear backer 200 screws included 12 end trims included Length: 7.5' Top layer thickness: 0.017" Bottom layer thickness: 0.014"

24 pcs per ctn 180' per ctn Ctn: 90" x 11" x 5" 47 lb 24 ctns per skid (4,320') Skid: 92" x 45" 1,200 lb





D-11600 CARBON BLACK

Aluminum Carbon Black and clear backer 200 screws included 12 end trims included Length: 7.5' Top layer thickness: 0.017" Bottom layer thickness: 0.014"



24 pcs per ctn 180' per ctn Ctn: 90" x 14" x 5" 56 lb 21 ctns per skid (3,780') Skid: 92" x 45" 1,229 lb



ACCESSORIES

END TRIMS

- > Aluminum + FlexSeal™
- > Carbon Black
- > 12 trims per bag
- TR-500 (5")
- TR-600 (6")



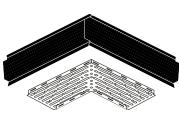
SCREWS

- > Black head hex 1/4"
- > Neoprene washer
- > Dacrotized steel
- > Bag of 100 screws # 10 1-1/2 screw
- SCREW1011/2BK (BLACK)



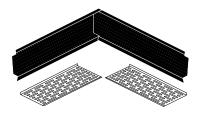
CUT-FREE UNIVERSAL CORNERS

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners
- · UCF-11500 (5")
- · UCF-11600 (6")



UNIVERSAL ACCESSORY

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners or 20 access panels
- · UA-11500 (5")
- UA-11600 (6")



NOVE f Floating Continuous Hanger™



Durability

Engineered for durability and resilience the Hover[™] stands strong against heavy weights and adverse weather. Its innovative SpringBack[™]technology prevents gutter distortion, even under loads surpassing 400 lb per linear foot, by uniformly distributing pressure along its entire length.





Innovative Fastening System

Utilizing patented Floating™ technology, gutters can be suspended from the building fascia without even puncturing them. As a result, they maintain their ability to change shape without expansion joint.



Sturdy Gutters

The Hover™ Continuous Hanger™ ensures uniform support from end to end. Its design avoids puncturing the gutters, preserving their condition, providing unparalleled strength and extended lifespan. It's the only gutter system you will ever need.



INSTALLATION



PRODUCT VIDEO



Welcome beyond



H-5000 CARBON BLACK



Aluminum Carbon Black backer 300 screws included 12 end trims included Length: 7.5' Thickness: 0.017"



48 pcs per ctn 360' per ctn Ctn: 90" x 14" x 7" 56 lb 18 ctns per skid (6,480') Skid: 92" x 45" 1,282 lb







H-6000 CARBON BLACK

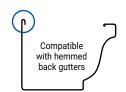
PRODUCT

Aluminum Carbon Black backer 300 screws included 12 end trims included Length: 7.5' Thickness: 0.017"



34 pcs per ctn 255' per ctn Ctn: 90" x 13" x 6" 54 lb 21 ctns per skid (5,355') Skid: 92" x 45" 1,246 lb





ACCESSORIES



UNIVERSAL CORNERS AND ACCESS PANELS (3 IN 1)

- > Aluminum
- > Carbon Black
- > Thickness: 0.017"
- > 15 corners or 30 panels per ctn
- UA-5000 (5")
- UA-6000 (6")



END TRIMS

- > Aluminum + FlexSeal™
- > Carbon Black
- > 12 trims per bag
- TR-500 (5")
- TR-600 (6")



SCREWS

- > Black head hex 1/4"
- > Neoprene washer
- > Dacrotized steel
- > Bag of 100 screws # $10 \, 1-\frac{1}{2}$ screw
- SCREW1011/2BK (BLACK)

hover." pro

Floating Continuous Hanger™ with built-in gutter guard



Innovative Fastening System

Utilizing patented Floating™ technology, gutters can be suspended from the building fascia without even puncturing them. As a result, they maintain their ability to change shape without expansion joint.





eclipse™ TECHNOLOGY

The offset holes of the eclipse[™] technology make it the perfect filter, allowing water to drain freely while blocking pine needles and leaves without ever getting clogged.



vortex™ TECHNOLOGY

With the vortexTM technology, the suction created by the two membranes makes it possible to drain three times more water than recorded in the heaviest storms.



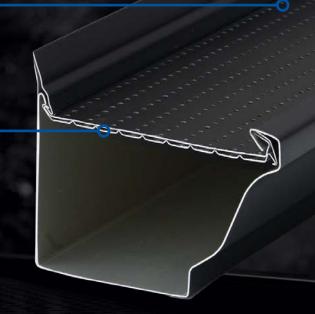
Sturdy Gutters

The HoverPro™ Continuous Hanger™ ensures uniform support from end to end. Its design avoids puncturing the gutters, preserving their condition, providing unparalleled strength and extended lifespan. It's the only gutter system you will ever need.



Durability

Engineered for durability and resilience, the HoverPro™ stands strong against heavy weights and adverse weather. Its innovative SpringBack™ technology prevents gutter distortion, even under loads surpassing 425 lb per linear foot, by uniformly distributing pressure along its entire length.



INSTALLATION



Welcome beyond

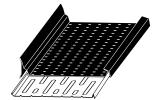


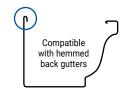
HP-11500 CARBON BLACK

Length: 7.5'

Aluminum Carbon Black and clear backer 200 screws included 12 end trims included Top layer thickness: 0.017" Bottom layer thickness: 0.014"

24 pcs per ctn 180' per ctn Ctn: 90" x 11" x 5" 47 lb 24 ctns per skid (4,320') Skid: 92" x 45" 1.200 lb



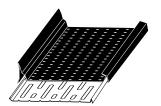


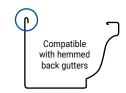


HP-11600 CARBON BLACK

Aluminum Carbon Black and clear backer 200 screws included 12 end trims included Length: 7.5' Top layer thickness: 0.017" Bottom layer thickness: 0.014"

24 pcs per ctn 180' per ctn Ctn: 90" x 14" x 5" 56 lb 21 ctns per skid (3,780') Skid: 92" x 45" 1,229 lb





ACCESSORIES

END TRIMS

- > Aluminum + FlexSeal™
- > Carbon Black
- > 12 trims per bag
- TR-500 (5")
- TR-600 (6")



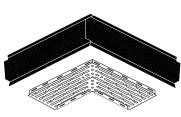
SCREWS

- > Black head hex 1/4"
- > Neoprene washer
- > Dacrotized steel
- > Bag of 100 screws # 10 1-1/2 screw
- SCREW1011/2BK (BLACK)



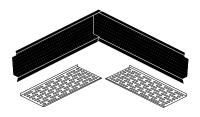
CUT-FREE UNIVERSAL CORNERS

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners
- · UCF-11500 (5")
- UCF-11600 (6")



UNIVERSAL ACCESSORY

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners or 20 access panels
- · UA-11500 (5")
- UA-11600 (6")



gutter*clean

RETRO FIT RAIN GUTTER PROTECTION

The Gutter Clean System® is professionally installed over rain gutters without replacing them, keeping leaves and debris from getting into and clogging the gutters.



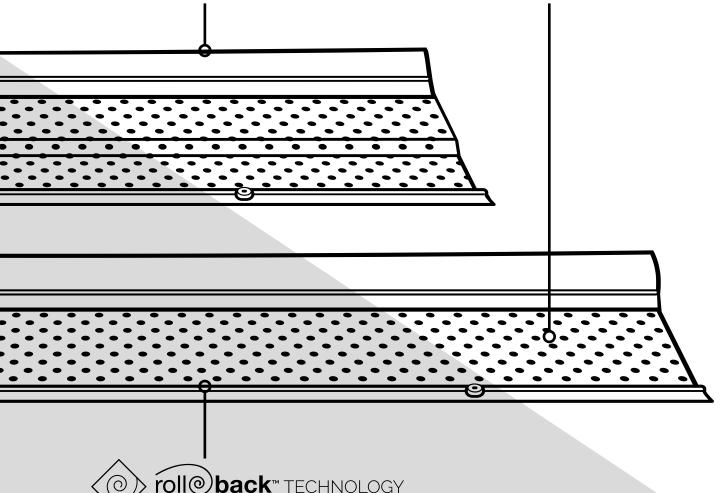


flex a seal TECHNOLOGY

The flex-Seal $^{\text{TM}}$ technology is made of materials resistant to UV rays, mold and temperature variations ensuring, that the back of the gutter is watertight.



Alu-perf™ technology's optimized perforations size create the perfect combination of maximum drainage and minimum debris. It drains 29.7" (754 mm) of water per hour.



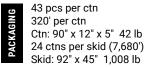
roll@back™ TECHNOLOGY

This technology sends excess rainwater back into the gutter for truly highvolume drainage capabilities.



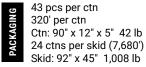
M-5300 B95 CARBON BLACK

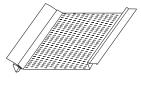
Aluminum Carbon Black backer Length: 7.44' Thickness: 0.017"





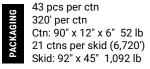
Aluminum Gold backer Length: 7.44' Thickness: 0.017"





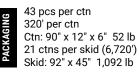
M-53ZIP B95 CARBON BLACK

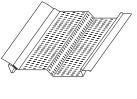
Aluminum Carbon Black backer Length: 7.44' Thickness: 0.017"



M-53ZIP MILL

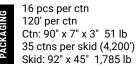
Aluminum Gold backer Length: 7.44' Thickness: 0.017"





MC-5100 COPPER

Copper 100 screws included Length: 7.5' Thickness: 0.016"



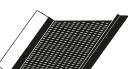




M-6300 B95 CARBON BLACK

Aluminum Carbon Black backer Length: 7.44' Thickness: 0.017"

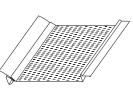
43 pcs per ctn 320' per ctn Ctn: 90" x 13" x 6" 52 lb 21 ctns per skid (6,720') Skid: 92" x 45" 1,092 lb



M-6300 MILL

Aluminum Gold backer Length: 7.44' Thickness: 0.017"

43 pcs per ctn 320' per ctn Ctn: 90" x 13" x 6" 52 lb 21 ctns per skid (6,720') Skid: 92" x 45" 1,092 lb



M-63ZIP B95 CARBON BLACK

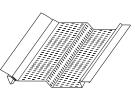
Aluminum Carbon Black backer Length: 7.44' Thickness: 0.017"

43 pcs per ctn 320' per ctn Ctn: 90" x 13" x 6" 54 lb 21 ctns per skid (6,720') Skid: 92" x 45" 1,134 lb



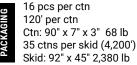
Aluminum Gold backer Length: 7.44' Thickness: 0.017"

43 pcs per ctn 320' per ctn Ctn: 90" x 13" x 6" 54 lb 21 ctns per skid (6,720') Skid: 92" x 45" 1,134 lb



MC-6100 COPPER

Copper 100 screws included Length: 7.5' Thickness: 0.016"







RAIN GUTTER PROTECTION FOR **HALF ROUND GUTTER**

TO ORDER



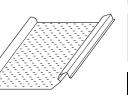
HR-540 MILL INSIDE BEAD

Aluminum Gold backer Length: 7.5'

Thickness: 0.0215"

16 pcs per ctn 120' per ctn

Ctn: 90.25" x 7.75" x 2.25" 22 lb 40 ctns per skid (4,800') Skid: 92" x 45" 880 lb



HRC-5400 COPPER

INSIDE BEAD

Copper 100 screws included Length: 7.5' Thickness: 0.016"

16 pcs per ctn 120' per ctn

Ctn: 90.25" x 7.75" x 2.25" 49 lb 24 ctns per skid (2,880') Skid: 92" x 45" 1,176 lb



HR-6400 MILL INSIDE BEAD

Aluminum Gold backer Length: 7.5' Thickness: 0.0215"

16 pcs per ctn 120' per ctn

Ctn: 90.25" x 7.75" x 2.25" 25 lb 40 ctns per skid (4,800')

Skid: 92" x 45" 1,000 lb



HRC-6400 COPPER

INSIDE BEAD

Copper 100 screws included Length: 7.5' Thickness: 0.016"

16 pcs per ctn 120' per ctn

Ctn: 90.25" x 7.75" x 2.25" 57 lb 40 ctns per skid (2,880') Skid: 92" x 45" 1,368 lb

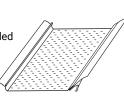


Aluminum Clear backer

44 Stainless steel clips included 40 Stainless steel supports included Length: 6.6' (2m)

Thickness: 0.0215"

10 pcs per ctn 65.62' (20m) per ctn Ctn: 90.25" x 7.75" x 2.25" 16 lb 48 ctns per skid (4,800') Skid: 92" x 45" 880 lb



COMPATIBILITY

Multiple profiles of half-round gutters are available on the market. Make sure your style of gutter matches our product specifications.

GUTTER SYSTEMS COMPARISON

HANGING SYSTEM



Sturdiness



Drainage



Leaves Protection



Needles Protection



Easy to Maintain



Warranty on **Sturdiness**

Lifetime



Warranty on Clog-Free

† ∜ rex ® Continuous Hanger™

Spaced Hangers







None





None

•••





••••

None

None

25 years

GUTTER PROTECTION



Sturdiness

••••



Drainage

••••

Leaves



Needles



Easy to



Lifetime

None

None

None



Clog-Free

Lifetime

25 years

0 year to

20/25 years

25 years

to lifetime

double & pro ®
Continuous Hanger™
with Built-in Gutter Guard



Retro-Fit **Gutter Protection**



Micromesh







None











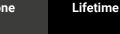




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None



None

1 year to 5 years



Protection

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•••••



Protection

••••

••••



Maintain

••••

••••



Warranty on **Sturdiness**





LEADING THE WAY TOWARD INNOVATION

Our patents and trademarks are evidence of our commitment to excellence and innovation, our dedication to research, development, and setting new industry standards.

